

RIGOR XL COLLECTIONS TECHNICAL DATA SHEET

PHYSICAL PROPERTIES & PACKAGING (FLOATING MULTILAYER MODULAR FLOORING – 5.0 MM / 0.3 MM)				
Use	Commercial & Residential			
Size	8.897 x 60 in. (226 x 1,524 mm)			
Thickness - Overall	5.0 mm (0.197 in.)			
Thickness - Wear Layer	0.3 mm (12 mil)			
Core	4.0 mm (0.157 in.) Solid Core			
Pad	1.0 mm (0.039 in.) HDPE			
Profile	Painted Bevel			
Finish	Urethane with Ceramic Bead			
Embossing	Natural Grain			
Coverage - Carton	6 Pieces/Carton (22.25 Sq.Ft. / 2.07 Sq.M.)			
Coverage - Pallet	48 Cartons/Pallet (1,067.7 Sq.Ft. / 99.2 Sq.M.)			
Coverage - Container	21 Pallets/Container (22,422 Sq.Ft. / 2,083 Sq.M.)			
Limited Warranty	6-Year Commercial / 15-Year Residential			

Standard	Description	Requirements	Results	
ASTM F3261	Physical Characteristics / Tolerances	Refer to Standard	Passes Requirements ¹	
ASTM F1914	Residual Indentation Average: ≤ 0.007 in. (0.18 mm)		Passes Requirements	
ASTM F1914	Surface Integrity	No puncture through wear layer / décor layer	Passes Requirements	
ISO 23999	Dimensional Stability	≤ 0.25% / lineal ft. (305 mm)	Passes Requirements	
ISO 23999	Curling	≤ 0.080 in. (2.0 mm)	Passes Requirements Passes Requirements	
ASTM F925	Chemical Resistance	No more than "Slight Change"		
ASTM F1514	Resistance to Heat	Average ΔE < 8.0	Passes Requirements	
ASTM F1515	Resistance to Light	Average ΔE < 8.0	Passes Requirements	
ASTM F970 Static Load Limit		Not Applicable (Wear Layer < 20 mil)	≥ 500 psi	

Standard	Description	Requirements	Results	
ASTM E648	Critical Radiant Flux (Radiant Panel)	al Radiant Flux (Radiant Panel) Class I: ≥ 0.45 W/Sq.cm.		
ASTM E662	Smoke Density	Flaming & Non-Flaming ≤ 450	Passes Requirements ³ Passes Requirements	
CDPH Standard Method v1.2	VOCs/TVOCs, Formaldehyde	Refer to Standard		
ASTM F963	Heavy Metals	etals Refer to Standard (Table I)		
CPSC-CH-C1001-09.3 Phthalates ASTM D2047 Coefficient of Friction / Slip Resistance		Per CPSIA⁴: ≤ 0.1% per Substance	Passes Requirements	
		N/A (No Official Requirements)	≥ 0.6 (Dry)	

STANDARDS - SOUND

Assembly	ASTM E90	ASTM E492	ASTM E2179	Results (Remarks)		
6" Concrete Slab	STC 50	IIC 52	ΔIIC 23	Tested assemblies pass International Building Code (IBC)		
6" Concrete Slab + Dron-Ceiling	STC 61	IIC 67	Not Applicable	requirements of STC ≥ 50 and IIC ≥ 50 for multi-story dwellings		

<u>Notes</u>

- 1) ASTM F3261 Physical Characteristics / Tolerances: includes Size, Squareness, Thickness, Flatness, Openings, and Ledging.
- 2) ASTM E648 Critical Radiant Flux (Radiant Panel): Passes Requirements for Class I per International Building Code (IBC) 2018 & NFPA 101 Life Safety Code.
- ASTM E662 Smoke Density: 450 is the limit established by many state, county, and/or local building and/or fire codes in the United States, but is not set as a limit for (resilient) flooring products nationwide. Thus, Smoke Density requirements for flooring products may vary from jurisdiction to jurisdiction.

4) CPSC-CH-C1001-09.3 - Phthalates: CPSIA = Consumer Product Safety Improvement Act.